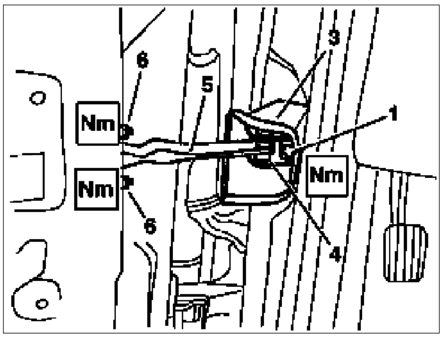
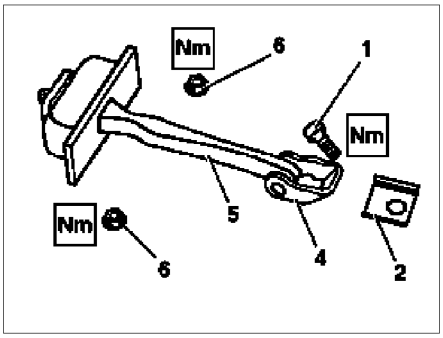
MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

1 Bolt
2 Mount for seal
3 Seal
4 Bracket
5 Door retaining strap
6 Nut



P72.10-0483-01



P72.10-0484-01

	Removing, installing		
1	Remove door lining	Front door Rear door	AR72.10-P-1000GH AR72.12-P-1010GH
2	Pull foil off of inner door panel in front area	**Installation:** Replace damaged foil.	
3	Unscrew screw (1) on door retraining strap	Avoid damaging paint. **Installation:** Apply glue to screw. Nm Nm	*BR00.45-Z-1013-02A *BA72.10-P-1001-01D *BA72.12-P-1003-01C
4.1	Pull seal (3) off of door retaining strap (5)	Up to 08/99.	
5	Close crank window		
6	Unscrew nuts (6) from door retaining strap	Hold door retaining strap to prevent it from falling into the door Nm	*BA72.10-P-1002-01D
7	Remove door retaining strap through installation opening in inner door panel	Pull rubber out of retaining clip at bottom of window guide rail and move along door catch. **Installation:** Install window guide rail correctly.	
8	Install in the reverse order		

Nm Front door

Number	**Designation**		**MODEL Series 163**
BA72.10-P-1001-01D	Bolt, door catch at A-pillar	Nm	24
BA72.10-P-1002-01D	Nut for door restraining strap on inside of door	Nm	10

Nm Rear door

Number	**Designation**		**MODEL Series 163**
BA72.12-P-1003-01C	Screw for door catch on B-pillar	Nm	24

Auxiliary repair materials

Number	Designation	Order number

BR00.45-Z-1013-02A	Loctite 243 sealant	003 989 31 71